

\*MLS#418815. Shown to qualified buyers www.ParkHillRealtors.com

Never before available for purchase! Stunning estate featuring 19 acres overlooking the Holston river, the number 2 rated of the Top 12 Fly & Trout streams in the state of Tennessee!

This property is a custom built home with Custom Brick from Old Virginia Brick Co. All the millwork and cabinetry was designed and built by Joe Banner of Banner Cabinets in Newland N.C. There is no comparison to the quality and detail of this home from the formal Parlor, library, open kitchen and family area to the 4 bedrooms, 3 and 1/2 baths and bonus room on the 2nd floor your mind will be escaping into the future when you make this your home!







## **ARCHITECTURE**

Hand selected from Southern Living magazine by the former owner. This floor plan is sure to please offering 4 bedrooms, 3.5 baths with kitchen, butlers pantry, living room, dining room, library, family room & bonus room. Offering over 6700 finished sq ft. 2 car attached garage & 2 car detached garage/ greenhouse which has a full bathroom and could easily be converted into a care takers quarters. Additional 1 car detached garage and garden area.

## CONSTRUCTION

This property was custom built by former owner. Tile in kitchen was imported from Italy. There is no comparison to the quality and detail of this home. The roof alone cost over \$50k when replaced in 2017. A testament to quality materials.



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